

INGREDIENT DISCLOSURE STATEMENT

Royal Corporation Ink Remover

| Component | CAS | Function | Regulatory Notes |
|---|-------------|---------------------------------|--------------------------------------|
| Water | 7732-18-5 | Solvent | |
| Butoxydiglycol | 112-34-5 | Solvent | |
| Triethanolamine | 102-71-6 | pH Adjuster, Detergent additive | |
| Isopropanol | 67-63-0 | Solvent | |
| Dipropylene Glycol Monobutyl Ether | 29911-28-2 | Solvent | |
| Alcohols, C9-11, Ethoxylated | 68439-46-3 | Surfactant | |
| Citric Acid | 77-92-9 | pH Adjuster, Descaler | |
| Amyl Acetate | 628-63-7 | Fragrance | |
| Butoxyethanol | 111-76-2 | Solvent | |
| Glycol Ethers | Proprietary | Solvent | |
| 4-Tert-Butylcyclohexyl Acetate | 32210-23-4 | Fragrance | |
| Diethyl Phthalate | 84-66-2 | Fragrance | |
| Hexamethylindanopyran | 1222-05-5 | Fragrance | |
| Linalyl Acetate | 115-95-7 | Fragrance | |
| Phenethyl Alcohol | 60-12-8 | Fragrance | |
| 1,3-Diethyl Propanedioate | 105-53-3 | Fragrance | |
| Alpha-Isomethyl Ionone | 127-51-5 | Fragrance | EU Allergen |
| Bergamot Oil | 8007-75-8 | Fragrance | |
| Butylphenyl Methylpropional | 80-54-6 | Fragrance | EU Allergen |
| Gamma-Decalactone | 706-14-9 | Fragrance | |
| Gamma-Undecalactone | 104-67-6 | Fragrance | |
| Diethanolamine | 111-42-2 | * | Prop 65 - Carcinogen |
| Geraniol | 106-24-1 | Fragrance | EU Allergen |
| Terpineol | 98-55-5 | Fragrance | |
| 2,6-Octadien-1-ol, 3,7-Dimethyl-, (2Z)- | 106-25-2 | Fragrance | |
| Citral | 5392-40-5 | Fragrance | EU Allergen |
| Citronellol | 106-22-9 | Fragrance | EU Allergen |
| Ethyl Methylphenylglycidate | 77-83-8 | Fragrance | |
| Geranyl Acetate | 105-87-3 | Fragrance | |
| 1,4-Dioxane | 123-91-1 | * | Prop 65 - Carcinogen |
| Ethylene Oxide | 75-21-8 | * | Prop 65 - Carcinogen / Developmental |

* Indicates non-functional ingredient, processing aid, stabilizer, or ingredient by-product.

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